



MAINTENANCE INSTRUCTION

MODERNIZATION RECOMMENDATION LOCOMOTIVE WINTERIZATION

PURPOSE: To provide instructions for applying winterization equipment on locomotives.

APPLICATION: All 30, 35, 38, 39, 40, 45, 38-2, 40-2, 39-2, 45-2 locomotives.

REFERENCES: The following application drawings are required:

<u>LOCOMOTIVE MODEL</u>	<u>DRAWING NUMBER</u>	<u>DRAWING DESCRIPTION</u>	
GP-30 (Non-Dynamic Brake)	8404236	Winterization Duct	
	8404705 (Rev. B)	Shutter and baffle Appl.	
	8404245	Inertial Separator Structure Alt.	
	8404519	Temp. Switch Appl.	
	8404349	Switch Application	
	8404130	Relay Application	
GP-30 (Dynamic Brake)	WS-16635	Wiring Diagram	
	8438193	Dynamic Brake Cable Alt.	
	Reference Drawings are same as above although some application details may not be correct.		
	GP-35/SD35 (Non-Dynamic Brake)	8405997	Winterization Duct
		8406418 (Rev. A)	Shutter Appl.
		8406488	Baffle Appl.
8406236		Inertial Separator Structure Alt.	
8404519		Temp. Switch Appl.	
GP35/SD35 (Dynamic Brake)	8404349	Switch Application	
	8404130	Relay Application	
	WS-16745	Wiring Diagram	
	Reference Drawings are same as above although some application details may not be correct.		
	8438193	Dynamic Brake Cable Alt.	
GP-39/SD39 GP-40/SD-40 SD45 (Non-Dynamic Brake)	8406179	Winterization Duct	
	8406418 (Rev. A)	Shutter Appl.	
	8406489	Baffle Appl.	
	8406236	Inertial Separator Structure Alt.	
	8404519	Temp. Switch Appl.	
	8404349	Switch Appl.	
GP-39/SD39 GP-40/SD-40 SD45 (Non-Dynamic Brake)	8404130	Relay Appl.	
	WS-16745	Wiring Diagram	

GP39/SD39 GP40/SD40/SD45 (Dynamic Brake)	Reference Drawings are same as above although some application details may not be correct. 8438193 9090177	Dynamic Brake Cable Alt. Dynamic Brake Hatch Struct. Alt.
GP-38-2 (Non-Dynamic Brake)	9507771 9508148 9507772 9507777 9507776 9508383 9508378 9508361 9507934 9608283 9508251 8467325 9508397 8488385 9508358	Shutter and Partition Appl. Grille and Cover Appl. Duct Appl. Tube Asm. Tube Asm. Solenoid Valve Appl. Inertial Filt. Compartment Alt. Underframe Alt. Air Brake Piping Underframe Alt. Physical Schem. and Wiring Diagram Temp. Switch Appl. Relay Appl. Frame Alt. Switch Solenoid Valve Conduit Appl.
GP-38-2 (Dynamic Brakes)	Reference Drawings are same as above although some application details may not be correct. 9090177	Dynamic Brake Hatch Struct. Alt.
GP38 (Non-Dynamic Brake and Dynamic Brake)	Reference Drawings are a combination of GP40 Drawings and GP38-2 Drawings. Some application details depicted may not be correct.	
GP39-2/SD39-2 GP49-2/SD40-2 SD45-2 (Non-Dynamic Brake)	8467325 8476985 8404148 8425175 9091564 8467617 8423975 8426973 8467604 8467759 8467773 8467282 8468709	Relay Appl. Elect. Cabinet Alt. Switch Asm. Hatch Alt. Inertial Separator Structure Alt. Shutter Appl. Fan Hatch Eq. Winterization Duct Appl. Temp. Switch Appl. Magnet Vlv. Ppg. Appl. Magnet Vlv. Conduit Appl. Baffl. Appl. Phys. Schematic And Wiring List.
GP39-2/SD39-2 GP40-2/SD40-2 SD45-2 (Dynamic Brake)	8467325 9089928 8404148 9089929 8406236 8423975 9090085 8467617 9090115 9090008 9089990 9090304 8468709 9090177 8438143	Relay Appl. Elect. Cabinet Alt. Switch Asm. Inertial Filter Inertial Separator Structure Alt. Fan Hatch Equip. Winterization Duct Appl. Shutter Appl. Temp. Switch Appl. Magnet Vlv. Ppg. Appl. Magnet Vlv. Conduit Appl. Baffle Appl. Phys. Schematic and Wiring List Dynamic Brake Hatch Struct. Alt. Dynamic Brake Cable Alt.

DISCUSSION:

Several railroads have had problems operating locomotives in the winter because of snow entering the air intake filters. Conditions such as moisture grounds in electrical components or engine air filter plugging are encountered when snow is drawn into the inertial filter compartment, through the filters, and into the traction motor and generator blowers. These effects are increased in snow plowing operations.

To alleviate such snow problems, E.M.D. has developed a "Winterization System". It will supply heated air from the cooling system radiators to the engine room via a roof mounted duct, Fig. 1. A set of temperature controlled shutters mounted between the engineroom and the inertial filter compartment as shown in Fig. 2 allows this air to mix with the air being drawn into the inertial filters, as shown in Fig. 3. This serves to melt the snow before it can cause any problems. The system should maintain an air temperature into the blowers of about 50° F above the ambient temperature.

The winterization shutters are controlled by an automatic temperature sensing switch set so the shutters will open at 35° F and close at 45° F. This switch can be wired to alter the cooling fan operating sequence, but this feature is not required. A "snow operation" switch mounted on the engine control panel activates or deactivates the winterization system.

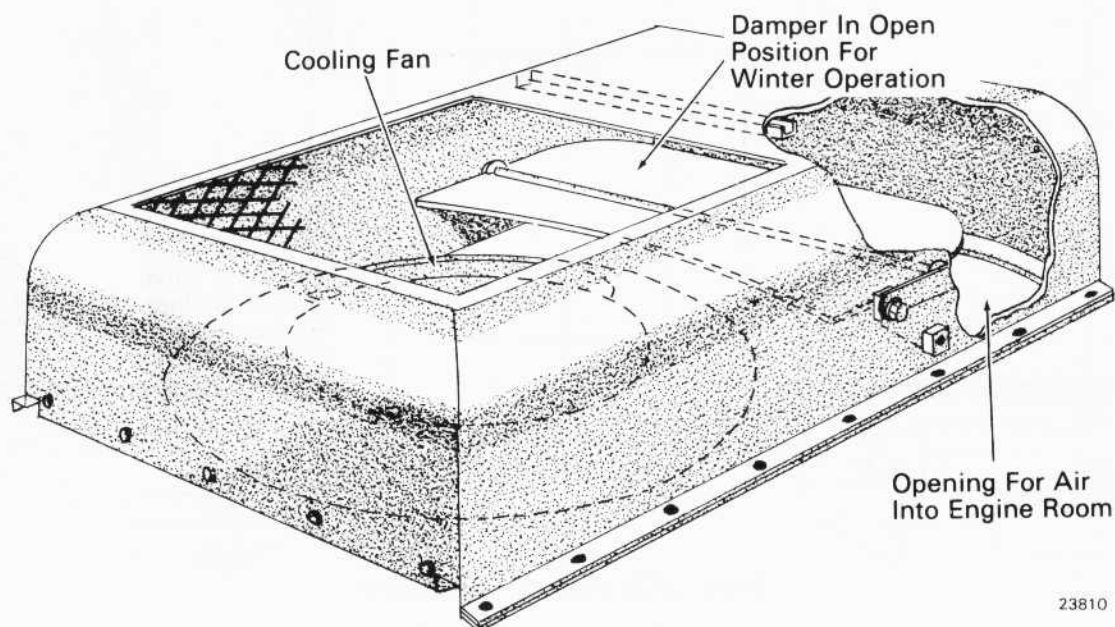
Reference drawings for locomotive modifications have been listed in this recommendation to serve as guidelines or starting points for system application. In some cases, due to features on specific locomotives, details shown in the drawings may be inapplicable. Some alteration of drawings may be required to fit various locomotives. The degree of rework necessary to accommodate this system is a customer decision. E.M.D. Representatives are available for assistance if it is desired.

NOTE

Since the shutter seal is dependent on the linkage force, the actuating linkage should be installed as shown in shutter application drawings.

NEW MATERIAL
REQUIRED
AND COST:

This is dependent on actual work done on locomotives and hence, because of customer discretion, new material and ultimate cost will vary.



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Fig.1 -Winterization Roof Duct

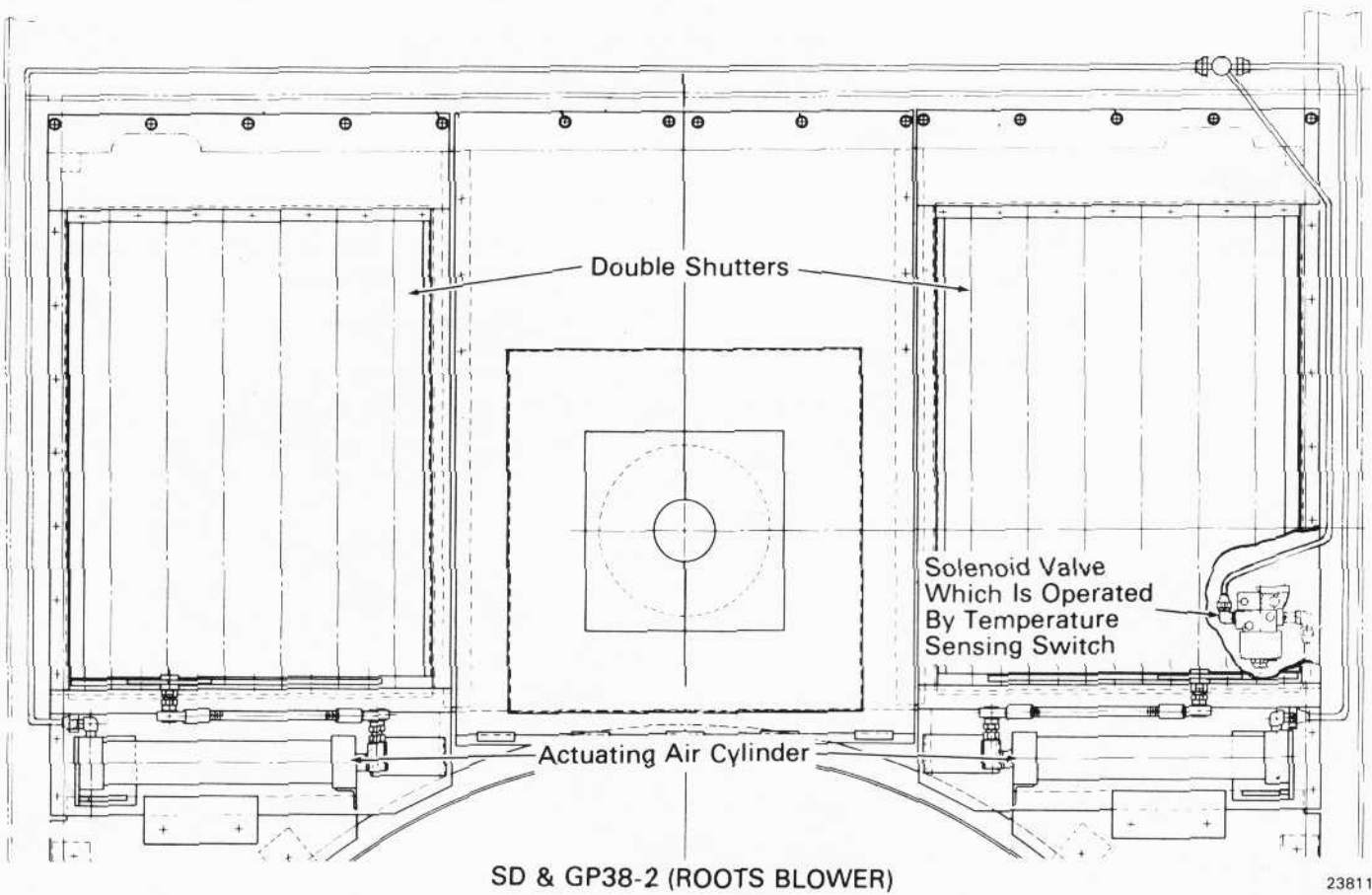
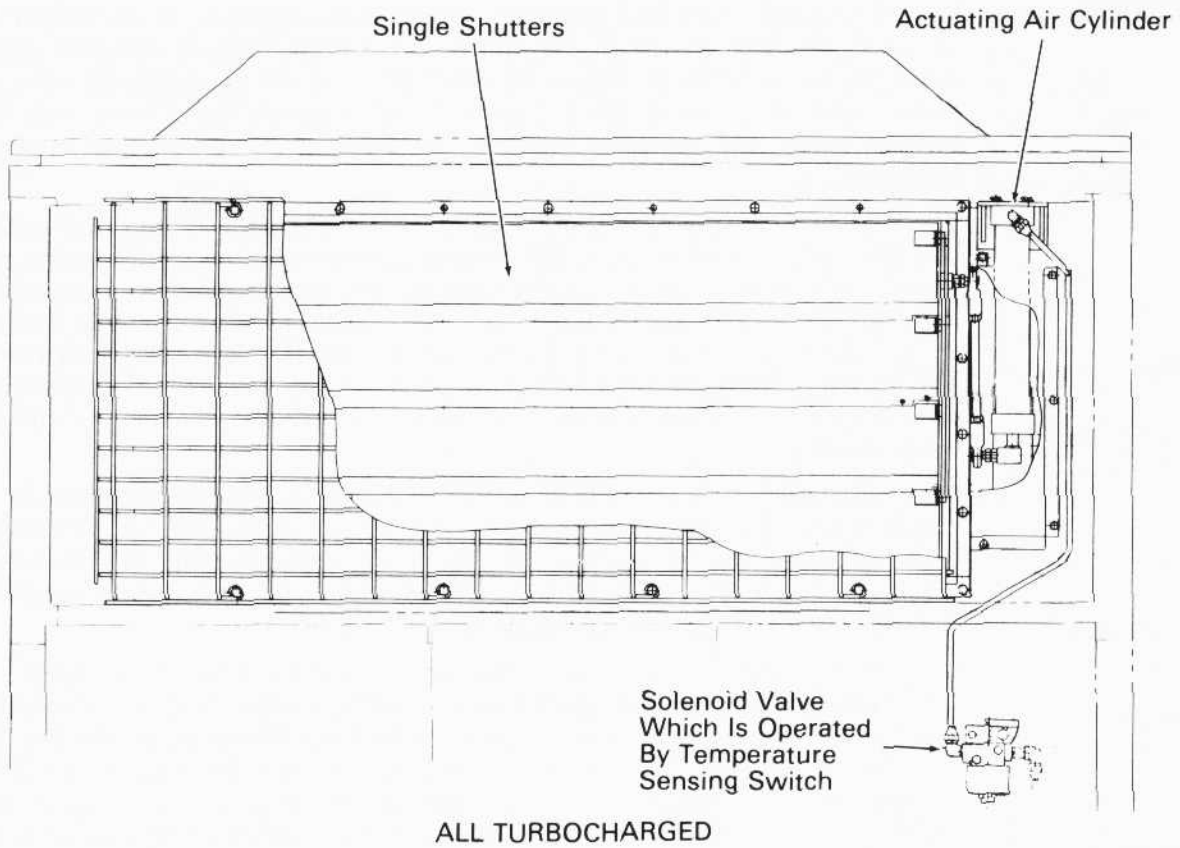


Fig.2 - Shutters At Engine Room And Filter Compartment Partition

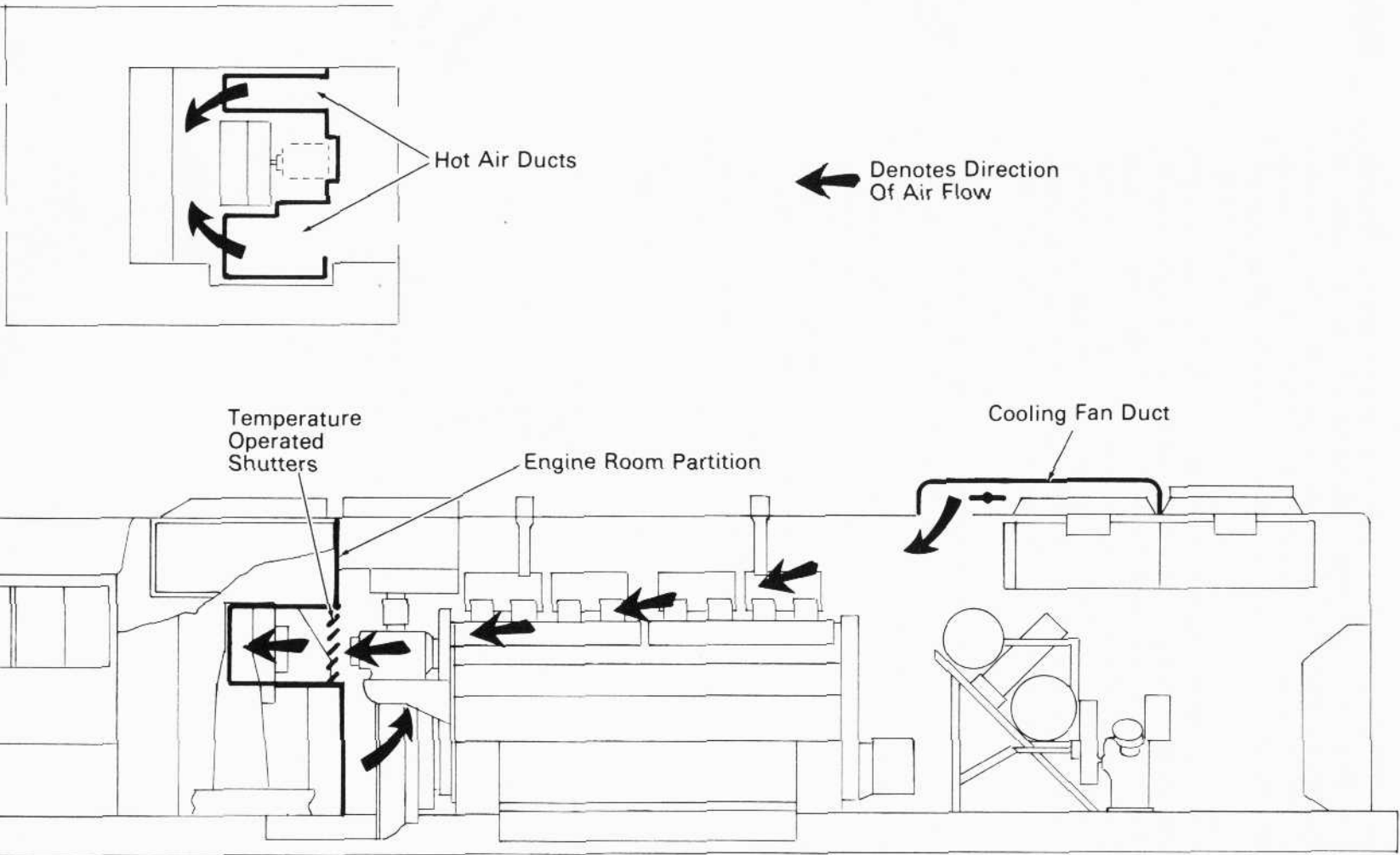


Fig.3 - Typical Winterization System

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