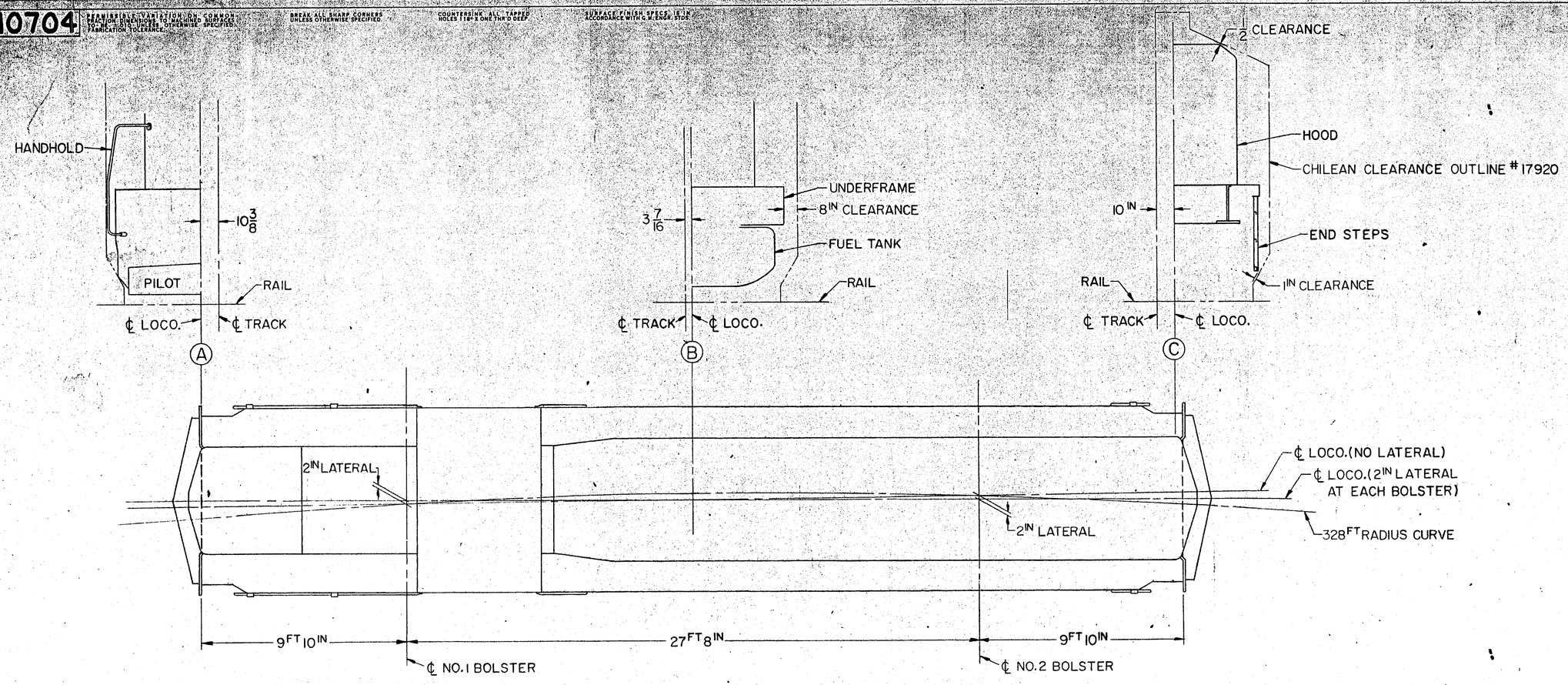
8310704

PERMISSIBLE VARIATION ON COMMON FRACTIONAL DIMENSIONS TO MACHINED SURFACES TO BE ±1/16 UNLESS OTHERWISE SPECIFIED. FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED

COUNTERSINK ALL TAPPED HOLES 1 1/8" X ONE THR'D DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M.ENGR. STDS.



LOCOMOTIVE SHOWN ON 328FT (100 METER) RADIUS CURVE
WITH 2IN LATERAL AT EACH BOLSTER (40IN WHEELS)

LOCOMOTORAS D1-13.000 (D1-13.0010 13.019)
CARROCERIA
LINEAS EXTERIORES
GALIBO

31095

R.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D
Y-395	A	VIEW 'A' REV. PER LATEST CHGE. DWG NO. WAS L-9965	8-29-61	Carlson	JBL	ITA

FIRST USED ON: CHILEAN METER GA.

NO. REQUIRED PER ASSEMBLY

MATERIAL

DR. L. Long DATE 11-23-60
CK.
CH. CR. SUP.
WELD. CH. DR. 9-5-61
MAT'L. ENGR. 9-5-61

NAME OF PART | PART NO. | IT. NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

CLEARANCE STUDY
MODEL GR12 U

DATE OF PRINT

PART NO. 8310704

GLENNON & KERN, INC., CHICAGO

Form EMD 419-E 1000 6-59