

# ELECTRO-MOTIVE DIVISION

## PISTON RING SET ORDERING REFERENCE

### STANDARD SIZE ONLY\*

APPLICATION  
CYL. LINER /ROD TYPE

RING SET PART NO.	CAST IRON	CHR. PLATED	FLOATING	TRUNNION	ENGINE APPLICATION	RAIL	MARINE	INDUSTRIAL
<b>MODEL 567 ENGINE</b>								
8201024	X	X	X	X	567 thru 567C & 567 Dual Fuel (w/Chrome Liner)	X	X	X
8318770	X	-	X	X	567 thru 567BC, 567C & 567D1 w/16:1 Comp. Ratio	X	X	-
8319739	X	-	-	X	567C & 567D 1 w/16:1 Comp. Ratio, 567 Dual Fuel	-	-	X
8338157	X	X	-	X	567 thru 567BC (cast iron liners) 567C (chrome plated liners)	X	X	X
8355869	X	-	-	X	567D 1 w/20:1 Comp. Ratio, 567D2 thru D6	X	X	X
8356873	X	X	X	-	567 thru 567BC	X	X	-
8446364	-	X	-	X	567D2-D3 & D3A	X	-	-
8455540	-	X	X	X	567 thru 567C 567D I w/16:1 Comp. Ratio	X	X	-
8455542	-	X	-	X	567C	X	-	X
8455543	--	X	-	X	567C & 567D2 thru D6 567D I w/20:1 Comp. Ratio	X	X	X
<b>MODEL 645 ENGINE</b>								
8466787	X	-	-	X	645E3 - E3A (Turbo)	X	-	-
8466793	--	X	-	X	All 645 (Roots & Turbo)	X	X	X
8467250	X	-	-	X	645E3-E3A-E4-E5-E7-E9 (Turbo)	X	X	X
8474214	X	-	-	X	645E-E1-E2-E6-E8 (Roots)	X	X	X

\*For Piston Assemblies, Pistons, Power Packs and oversizes, refer to applicable replacement parts catalog or Piston Assembly reference catalog.

Prices shown in current Replacement Parts Price Book apply.

**Electro-Motive Division GM**  
**La Grange, Illinois**

# RING SETS COMPONENTS

## RING SET

COMPRESSION RINGS	567										645				
	WIDTH	8201024	831870	8319739	833817	8355869	8356873	8446364	8455540	8455542	8455543	8466787	8466793	847250	8474214
8166641 Ferrox-Ductile Iron 1/4	3				2		3								
8235299 Chrome-Standard Iron 1/4			1	1											
8235401 Ferrox-Ductile Iron 1/4								1	1						
8257707 Ferrox-Standard Iron 1/4			1	1				1	1						
8269839 Ferrox-Standard Iron 3/16						1	1			1					
8311623 Chrome-Ductile Iron 3/16						1									
8317533 Chrome-Ductile Iron 1/4			1	1											
8318427 Ferrox-Ductile Iron 3/16								2							
8318658 Ferrox-Standard Iron 3/16								1		2					
8318771 Ferrox-Ductile Iron 1/4					1										
8347100 Ferrox-Ductile Iron 3/16											1	1	1	1	
8351048 Chrome-Ductile Iron 3/16						2									
8388418 Ferrox-Ductile Iron 3/16												2			
8418580 Chrome-Ductile Iron 3/16											1				
8418589 Chrome-Ductile Iron 3/16											2		2	2	
8433002 Chrome-Stainless Steel 3/16													1		
8455529 Barrel Face-Ductile Iron 3/16										1					
8455532 Barrel Face-Ductile Iron 1/4									1	1					
8455536 Barrel Face-Ductile Iron 3/16												1			
8470090 Chrome-Stainless Steel 3/16															1

## OIL CONTROL RINGS

8028545 Double Hookscraper	1/4	2	1		2	1	1	1	1	1	1				
8257949 Spring Loaded	1/4		1	2		1	1	1	1	2	1				
8347103 Double Hookscraper	1/4											1	1	1	1
8464953 Spring Loaded	1/4											1	1	1	1