

REPLACEMENT PARTS

Catalog No. 72

Volume One

Model G Locomotives



ELECTRO-MOTIVE

VOLUME ONE REPLACEMENT PARTS CATALOG NO. 72

MODEL G LOCOMOTIVES

POWERED BY
567C ENGINE



ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U. S. A.

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LITHO. IN U.S.A.

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500 GROUP - COOLING SYSTEM												
F513	RADIATOR ASY. .. Engine Water Cooling - Left Side	8205666	1-2	-	-	-	X	-	X	X	-	-
	RADIATOR ASY. .. Engine Water Cooling - Right Side	8205667	1-2	-	-	-	X	-	X	X	-	-
	RADIATOR ASY. .. Engine Water Cooling - Left Side	8252051	1-2	-	-	-	-	-	-	-	-	X
	RADIATOR ASY. .. Engine Water Cooling - Right Side	8252052	1-2	-	-	-	-	-	-	-	-	X
	COOLING RADIATOR PIPING	- - - -	3-9	-	-	-	X	-	X	X	-	X
	SWITCH ASY. .. Engine Temp.	8226657	10	-	-	-	X	-	X	-	-	-
	CAB HEATER PIPING	- - - -	11-12	-	-	-	X	-	X	-	-	-
	WATER, LUBE AND FUEL OIL EQUIPMENT	- - - -	13-16	X	X	X	-	-	-	-	-	-
	RADIATOR ASY. .. Engine Water Cooling	8263390	17-18	X	X	X	-	-	-	-	-	-
/	WATER, LUBE AND FUEL OIL EQUIPMENT	- - - -	-	-	-	-	-	X	-	-	X	-
/	RADIATOR ASY. .. Engine Water Cooling - Left Side	8321507	-	-	-	-	-	X	-	-	-	-
/	RADIATOR ASY. .. Engine Water Cooling - Right Side	8321455	-	-	-	-	-	X	-	-	-	-
/	RADIATOR ASY. .. Engine Water Cooling - Right Side	8308013	-	-	-	-	-	-	-	-	X	-
/	RADIATOR ASY. .. Engine Water Cooling - Left Side	8308014	-	-	-	-	-	-	-	-	X	-
C520	CYLINDER ASY. .. Air	8080170	1-3	-	-	-	X	-	X	X	-	X
E533-E	GAUGE .. Water Tank Lever	- - - -	1	X	X	X	X	X	X	X	X	X
C539	AUTOMATIC SHUTTERS AND OPERATING MECHANISM	- - - -	1-9	-	-	-	X	-	X	-	-	X
C581	VALVE .. Thermostatic - Two Element	8224544	1	X	X	X	-	X	-	-	-	-
	VALVE .. Thermostatic - Three Element	8307024	2	-	-	-	-	-	-	-	X	-
700 GROUP - FUEL OIL SYSTEM												
D723	FUEL SYSTEM EQUIPMENT AND PIPING	- - - -	1-2	-	-	-	X	-	X	-	-	X
	FILLER .. Fuel Tank	8094697	3	-	-	X	X	-	X	X	-	X
	GAUGE .. Fuel Lever	- - - -	4-5	-	-	X	X	X	X	X	-	X
	GAUGE .. Fuel Level - Full Length	- - - -	-	-	-	-	X	-	X	X	-	X
D740	ARRESTOR .. Flame	8167296	1	-	-	-	X	-	X	X	-	X
B742	FILTER .. Dual Fuel - With Two String Wound Filter Cartridges	8147239	1	-	-	-	X	-	X	X	-	X
D748	STRAINER ASY. .. Fuel Suction	8341983	1	-	X	X	X	-	X	X	-	X
	STRAINER ASY. .. Fuel With One Stainless Steel Mesh Filter Element	8260930	2	X	X	X	X	X	X	X	X	X

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900 GROUP - LUBE OIL SYSTEM												
E935	GAUGE .. Lube Oil Pressure	8032123	1	-	-	-	X	-	X	-	-	-
	GAUGE .. Lube Oil Pressure	8232099	2	-	-	-	X	X	X	X	X	X
	GAUGE .. Lube Oil Pressure	8231594	2	-	-	-	X	-	X	-	-	-
	GAUGE .. Lube Oil Pressure	8265663	3	X	X	-	-	-	-	-	-	-
/	GAUGE .. Lube Oil Pressure	8306942	-	-	-	-	-	-	-	-	X	-
D936	FILTER ASY. .. Lube Oil	8165183	1-2	-	-	-	-	-	-	-	-	X
	FILTER ASY. .. Lube Oil	8190623	1-2	-	-	-	X	-	X	X	-	-
	FILTER ASY. .. Lube Oil	8269344	1-2	-	-	-	-	-	-	-	-	X
	FILTER ASY. .. Lube Oil	8313004	3-4	-	-	X	-	-	-	-	-	-
	FILTER ASY. .. Lube Oil	8249387	3-4	X	X	X	-	-	-	-	-	-
	FILTER ASY. .. Lube Oil	8313003	3-4	-	-	-	-	X	-	-	-	-
	FILTER ASY. .. Lube Oil	8305941	5-6	-	-	-	X	-	X	X	-	-
	FILTER ASY. .. Lube Oil	8305942	5-6	-	-	-	-	-	-	-	X	-
	FILTER ASY. .. Lube Oil	8306209	5-6	-	-	-	-	-	-	-	-	X
/	FILTER ASY. .. Lube Oil	8329959	-	-	-	-	-	-	-	-	-	X
/	FILTER ASY. .. Lube Oil	8329960	-	-	-	-	-	-	-	-	X	-
/	FILTER ASY. .. Lube Oil	8329961	-	-	-	-	X	-	X	X	-	-
/	FILTER ASY. .. Lube Oil	8329962	-	-	-	-	-	-	-	-	-	X
A937	VENT ASY. .. Lube Oil	8004075	1	-	-	-	X	-	X	-	-	-
1000 GROUP - EQUIPMENT RACK												
D1004	RACK ASY. .. Equipment	- - - -	1-7	-	-	-	X	-	X	X	-	-
	RACK ASY. .. Equipment	- - - -	8-15	-	-	-	-	-	-	-	-	X
	AIR COMPRESSOR SYNCH- RONIZATION	- - - -	16-17	-	-	-	-	-	-	-	-	X
1050 GROUP - AIR SYSTEM												
C1057	AIR BRAKE HOSE	- - - -	1-8	X	X	X	X	X	X	X	X	X
C1059	VACUUM BRAKE HOSE	- - - -	1	X	X	X	X	-	X	X	X	X
F1073	FILTER .. Air	8175915	1	X	X	X	X	X	X	X	X	X
//A1077	REGULATOR .. Air	8175773	1	-	-	-	X	-	X	-	-	X
A1085-E	VALVE .. Manual Drain	8310111	1	-	X	-	-	-	-	X	X	-
/	VALVE .. Automatic and Manual Drain	8310649	-	-	X	-	-	-	-	X	-	-
B1086	AIR PRESSURE GAUGES	- - - -	1-3	X	X	X	X	X	X	X	X	X
D1090	VALVE .. Stop	8106712	1	-	X	X	X	-	X	X	-	X
	VALVE .. Stop	8264696	1	-	-	X	-	X	-	-	X	X
	VALVE .. Check	8330316	2	-	X	-	-	-	-	-	-	-
/	VALVE .. Check	8324803	-	-	X	-	-	-	-	X	-	-
/	VALVE .. Stop	8336407	-	-	X	-	-	-	-	X	-	-
1100 GROUP - AIR COMPRESSORS												
D1100	COMPRESSOR .. Exhauster and Air - WXOV 8002	8196782	1-19	-	X	X	X	-	X	-	-	X
	COMPRESSOR .. Exhauster and Air - WXOV 8003	8252431	1-19	-	-	-	-	-	-	-	-	X

// Parts List available upon request.
/ Refer to customer Parts List Index for applicable parts list.

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A1106	COMPRESSOR .. Exhauster and Air - ADJV 8000	8307218	1-3	-	-	-	-	-	-	-	-	X	-
/	COMPRESSOR .. Exhauster and Air - ADJV 8002	8355823	-	-	-	-	-	-	-	-	-	-	X
G1110	COMPRESSOR .. Air - WXO 8016	8186227	1-20	-	-	-	X	-	X	-	-	-	X
/	COMPRESSOR .. Air - WXE 8044	8310068	-	-	-	-	-	-	-	X	-	-	-
B1111	COMPRESSOR .. Air - WXO 8006	8266208	1-13	X	-	X	X	-	X	X	-	-	X
/	COMPRESSOR .. Air - WBO 8018	8340209	-	-	X	-	-	-	-	-	-	-	-
/	COMPRESSOR .. Air - WBO 8021	8346527	-	-	X	-	-	-	X	X	-	-	-
/	COMPRESSOR .. Air - WBG 8011	8340418	-	-	-	-	-	-	-	-	-	-	X
/	COMPRESSOR .. Air - WBG 8013	8357549	-	-	-	-	-	-	-	-	X	-	-
B1112-E	COMPRESSOR .. Air - ABOV 8000	8281988	1-6	X	X	X	-	X	X	-	-	-	-
	COMPRESSOR .. Air - ABOV 8001	8290635	1-6	-	-	-	-	-	-	-	-	-	X
	COMPRESSOR .. Air - ABO 8005 - Vertical Type	8264545	1-4	-	X	-	-	-	-	-	-	-	-
E1113	GAUGE .. Oil Level	- - - -	1-4	X	X	X	X	X	X	X	-	-	X
F1114	VALVE ASY. .. Oil Pressure Relief - WXE, WXO and WBO	8175373	1-3	X	X	X	X	-	X	X	-	-	X
	VALVE ASY. .. Oil Pressure Relief - ABOV and WBG	8175374	1-4	X	X	X	-	X	X	X	-	-	X
	VALVE ASY. .. Oil Pressure Relief - ABO	8175375	1-4	-	X	-	-	-	-	-	-	-	-
G1115	INTERCOOLER .. Cast Iron Core - WXE and WXO	8190627	1,3	-	-	-	X	-	X	X	-	-	X
	INTERCOOLER .. Cast Iron Core - WBG and WBO	8260344	1,3	X	X	X	X	-	X	X	-	-	X
	INTERCOOLER .. Mounting Accessories WXE, WXO, WBG and WBO	- - - -	2,3	X	X	X	X	-	X	X	-	-	X
	INTERCOOLER .. Copper Core - ABO and ABOV	- - - -	4-5	X	X	X	X	X	X	-	-	-	X
	VALVE .. Safety - WXO and WBO	8194952	6-7	X	-	X	X	-	X	X	-	-	X
	VALVE .. Safety - ABO and ABOV	8165771	6-7	X	X	X	-	X	X	-	-	-	X
/	VALVE .. Safety - WXE, WXO, WBG and WBO	8310077	-	X	X	X	X	-	X	X	-	-	X
/	VALVE .. Safety - ABO and ABOV	8310075	-	X	X	X	-	X	X	-	-	-	X
F1116	OIL PUMP .. Lubricating - ABO	8038949	1-2	-	X	-	-	-	-	-	-	-	-
	OIL PUMP .. Lubricating - WXE, WXO, WBG, WBO and ABOV	8130811	1-2	X	X	X	X	X	X	X	-	-	X
D1117	RING SETS .. Air Compressor - WXO, WBO and ABO	- - - -	1-4	X	X	X	X	-	X	X	-	-	X
G1118	VALVE ASY. .. L. P. Discharge - WXE, WXO, WBG, WBO and ABO	8033548	1	X	X	X	X	-	X	X	-	-	X
	VALVE ASY. .. L. P. and Vacuum Cylinder Discharge - ABOV	8033548	1	X	X	X	-	X	X	-	-	-	X

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G1118	VALVE ASY. .. L. P. Suction Unloading - WXE, WXO, WBG, WBO and ABO	- - - -	2-3	X	X	X	X	-	X	X	-	X
	VALVE ASY. .. L. P. Suction Unloading and Vacuum Cylinder Suction - ABOV	- - - -	2-3	X	X	X	-	X	X	-	-	X
	VALVE ASY. .. H. P. Discharge - WXE, WXO, WBG and WBO	8033552	4	X	X	X	X	-	X	X	-	X
	VALVE ASY. .. H. P. Discharge - ABO and ABOV	8038999	5	X	X	X	-	X	X	-	-	X
	VALVE ASY. .. H. P. Suction Unloading - WXE, WXO, WBG and WBO	- - - -	6-7	X	X	X	X	-	X	X	-	X
	VALVE ASY. .. H. P. Suction Unloading - ABO and ABOV	- - - -	8-9	X	X	X	-	X	X	-	-	X
E1120	ADAPTER .. Air Filter Mounting WXO and WBO	- - - -	1-4	X	X	X	X	-	X	X	-	X
F1121	BREATHER .. Crankcase - WXO, WBO and ABO	8137860	1	X	X	X	X	-	X	-	-	X
	BREATHER .. Crankcase - WXO and WBO	8203855	2	-	-	-	X	-	X	-	-	X
	BREATHER .. Crankcase - WXE, WBO and ABOV	8271512	3	X	X	X	X	X	X	X	-	X
	FILTER .. Air	8157034	4	X	X	X	X	X	X	X	-	X
F1122	PIPING .. Unloader - WXO and WBO	- - - -	2	X	-	X	X	-	X	X	-	X
C1127	UNLOADER .. Air Compressor	8004913	1	-	-	-	X	-	X	X	-	X
	UNLOADER .. Air Compressor	8260751	1	X	X	X	X	X	X	X	X	X
D1132	AIR COMPRESSOR - EXHAUSTER MOUNTING AND COUPLING	- - - -	1-4	-	-	-	X	-	X	-	-	-
	AIR COMPRESSOR - EXHAUSTER MOUNTING AND COUPLING	- - - -	5-8	-	-	-	-	-	-	-	-	X
	AIR COMPRESSOR - EXHAUSTER MOUNTING AND COUPLING	- - - -	9-11	-	X	-	X	-	X	X	-	-
A1135	GASKET KITS .. Air Compressor - WXO, WBO and ABO	- - - -	1-7	X	X	X	X	-	X	X	-	X
D1138	AIR COMPRESSOR MOUNTING AND COUPLING - WBO	- - - -	1-2	X	-	X	X	-	X	X	-	-
	AIR COMPRESSOR MOUNTING AND COUPLING - WBO	- - - -	3-4	-	-	-	-	-	-	-	-	X
	AIR COMPRESSOR MOUNTING AND COUPLING - ABOV	- - - -	5-7	X	X	X	-	X	X	-	-	-
	AIR COMPRESSOR MOUNTING AND COUPLING - ABOV	- - - -	8-9	-	-	-	-	-	-	-	-	X
	/ AIR COMPRESSOR - EXHAUSTER MOUNTING AND COUPLING - ADJV	- - - -	-	-	-	-	-	-	-	-	X	-
	/ AIR COMPRESSOR MOUNTING AND COUPLING - ABO	- - - -	-	-	X	-	-	-	-	-	-	-

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1200 GROUP - MECHANICAL DRIVES												
E1207	DRIVE ASY. .. Speed Increaser Fan and Blower With Fan Drive Clutch	8189200	1-6	-	-	-	-	-	X	-	-	-
	DRIVE ASY. .. Speed Increaser Fan and Blower With Fan Drive Clutch	8209671	1-6	-	-	-	X	-	-	-	-	-
	DRIVE ASY. .. Speed Increaser Fan and Blower Without Fan Drive Clutch	8310134	1-6	-	-	-	-	-	X	-	-	-
	DRIVE ASY. .. Speed Increaser Fan and Blower With Fan Drive Clutch	8257375	1-6	-	-	-	-	-	-	X	-	-
	DRIVE ASY. .. Speed Increaser Fan and Blower Without Fan Drive Clutch	- - - -	1-6	-	-	-	-	-	-	X	-	-
	DRIVE ASY. .. Speed Increaser Fan and Blower With Fan Drive Clutch	8253685	7-12	-	-	-	-	-	-	-	-	X
	DRIVE ASY. .. Speed Increaser Fan and Blower Without Fan Drive Clutch	8310133	7-12	-	-	-	-	-	-	-	-	X
	DRIVE SHAFT AND GUARDS .. Speed Increaser	- - - -	13-15	-	-	-	X	-	X	X	-	-
	DRIVES .. Speed Increaser and No. 2 End Traction Motor Blower	- - - -	16-17	-	-	-	-	-	-	-	-	X
	ENCLOSURE .. Fan	- - - -	19-20	-	-	-	X	-	X	-	-	-
	ENCLOSURE .. Fan	- - - -	21	-	-	-	X	-	X	X	-	-
	ENCLOSURE .. Fan	- - - -	22	-	-	-	-	-	-	-	-	X
	BLOWER ASY. .. No. 2 End Traction Motor	8252412	23	-	-	-	-	-	-	-	-	X
/	FAN ASY. .. Includes Speed Increaser	8306828	-	-	-	-	-	-	-	-	X	-
/	DRIVE ASY. .. Speed Increaser Fan and Blower	8322051	-	-	-	-	-	X	-	-	-	-
C1207-E	RADIATOR COOLING FAN, DRIVE AND GUARD	- - - -	1-2	X	X	X	-	-	-	-	-	-
	BLOWER .. No. 2 End Traction Motor	- - - -	3-4	X	X	X	-	-	-	-	-	-
	BLOWER .. No. 1 End Traction Motor	- - - -	5-7	-	-	X	-	-	-	-	-	-
/	RADIATOR COOLING FAN, DRIVE AND GUARD	- - - -	-	-	X	X	-	-	-	-	-	-
1300 GROUP - EXHAUST MANIFOLDS												
C1300	MANIFOLDS .. Exhaust	- - - -	1	-	-	-	X	-	X	-	-	-
	MANIFOLDS .. Exhaust	- - - -	2	-	X	X	-	-	-	-	-	X
	MANIFOLDS .. Exhaust	- - - -	3	X	-	-	-	-	-	X	-	-
/	MANIFOLDS .. Exhaust	- - - -	-	-	-	-	-	-	X	-	X	-
1500 GROUP - TRUCK, JOURNAL BOX AND HAND BRAKE												
A1514	TRUCK ASY. .. Consult "Parts List Index" for "S" No. Suffix Common to your Locomotive Trucks Only	- - - -	-	-	-	X	X	X	X	-	-	-

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	DUCT ASY. .. Traction Motor Air	8254772	2	-	-	-	-	-	-	X	-	X	
	DUCT ASY. .. Traction Motor Air	8231332	3	-	-	X	X	-	X	-	-	-	
	/ TRACTION MOTOR AIR DUCT APPLICATION	- - - -	-	-	-	X	-	-	-	-	-	-	
B1524	LUBRICATOR ASY. .. Wheel Flange	- - - -	1-3	X	-	-	X	-	X	X	-	X	
	/ LUBRICATOR ASY. .. Wheel Flange	- - - -	-	-	X	X	-	-	-	-	-	-	
A1530	TRUCK ASY. .. Consult "Parts List Index" for "S" No. Suffix Common to your locomotive Trucks Only	- - - -	-	-	-	-	-	-	-	X	-	X	
A1531	TRUCK ASY. .. Consult "Parts List Index" for "S" No. Suffix Common to your locomotive Trucks Only	- - - -	-	-	X	-	-	-	-	-	X	-	
//A1532	RUNNING GEAR COMPONENTS .. Consult "Parts List Index" for "S" No. Suffix common to your locomotive running gear	- - - -	-	X	-	-	-	-	-	-	-	-	
B1556	BOX .. Journal - Plain	6912905	1-2	-	-	X	X	-	X	X	-	X	
	BOX .. Journal - Plain - Used With Train Receiver Cover	8298585	1-2	-	-	X	-	-	-	X	-	-	
	BOX .. Journal - Plain - With Manganese Liners	8301052	1-2	-	-	-	-	-	-	X	-	-	
	BOX .. Journal - Combination	6912908	1-2	-	-	X	X	-	X	X	-	X	
	BOX .. Journal - Combination - With Manganese Liners	8301050	1-2	-	-	-	-	-	-	X	-	-	
	/ BOX .. Journal - 6-1/2 x 12 - Hy-Roll Taper	7475492	-	-	-	-	-	-	-	-	-	X	
	/ BOX .. Journal - 6 x 11 - Hy-Roll Taper	7475387	-	-	X	-	-	-	-	-	-	-	
C1570	GEAR UNIT ASY. .. Axle Drive - Inboard	8292375	1-5	-	X	-	-	-	-	-	-	-	
	GEAR UNIT ASY. .. Axle Drive - Inboard	8265338	1-5	-	X	-	-	-	-	-	-	-	
	GEAR UNIT ASY. .. Axle Drive - Outboard	8267153	1-5	-	X	-	-	-	-	-	-	-	
	GEAR UNIT ASY. .. Axle Drive	8278431	1-5	X	-	-	-	-	-	-	-	-	
	GEAR UNIT ASY. .. Axle Drive - Inboard	8306946	1-5	-	-	-	-	-	-	-	X	-	
	GEAR UNIT ASY. .. Axle Drive - Outboard	8306986	1-5	-	-	-	-	-	-	-	X	-	
	/ GEAR UNIT ASY. .. Axle Drive - Outboard	8314097	-	-	X	-	-	-	-	-	X	-	
	/ GEAR UNIT ASY. .. Axle Drive - Inboard	8333387	-	-	-	-	-	-	-	-	X	-	

// These Parts List are not contained in the Numerical Index, however, are included in the catalog if applicable.

/ Refer to customer Parts List Index for applicable parts list.

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Parts List Number	Subject	Location In Catalog		Locomotive Application								
		Part Number	Page No.	GM 6	GA 8	GL 8	G 8	JL 8	G 12	GR 12	GA 12	G 16
C1570	/ GEAR UNIT ASY. .. Axle Drive - Center	8333388	-	-	-	-	-	-	-	-	X	-
	/ GEAR UNIT ASY. .. Axle Drive - Inboard	8314096	-	-	X	-	-	-	-	-	-	-
	/ GEAR UNIT ASY. .. Axle Drive - Inboard	8333441	-	-	X	-	-	-	-	-	-	-
	/ GEAR UNIT ASY. .. Axle Drive - Inboard	8341374	-	-	X	-	-	-	-	-	-	-
	/ GEAR UNIT ASY. .. Axle Drive - Inboard	8345841	-	-	X	-	-	-	-	-	-	-
B1587	HAND BRAKE	- - - -	1-2	X	-	X	X	-	X	-	X	X
1800 GROUP - GENERAL LIST												
G1800	RUBBER HOSE, CLAMPS AND FLEXIBLE COUPLINGS	- - - -	1-11	X	X	X	X	X	X	X	X	X
C1803	WEATHERSTRIP	- - - -	1-13	X	X	X	X	X	X	X	X	X
1900 GROUP - SANDING EQUIPMENT												
B1925-E	SAND BOX, SAND TRAP AND SANDER GUIDE	- - - -	1-3	X	-	-	-	-	-	-	-	-
	SAND TRAP ARRANGEMENT SANDER GUIDE, NOZZLE AND HOSE	- - - -	4-5	-	-	X	-	-	-	-	-	-
	INBOARD SANDING	- - - -	6-7	-	-	X	-	-	-	-	-	-
	/ SAND BOX AND SAND TRAP ARRANGEMENT	- - - -	8-9	-	-	X	-	-	-	-	-	-
	/ SAND BOX, SAND TRAP AND SANDER HOSE	- - - -	-	-	-	X	-	-	-	-	X	-
	/ FILLER, SAND TRAP AND HOSES	- - - -	-	-	X	-	-	-	-	-	-	-
A1926-E	VALVE .. Duplex Sander Operating	8126865	1	-	-	-	X	-	X	X	-	X
A1927-E	VALVE .. Sanding Relay	8183000	1	-	-	-	-	-	X	X	-	X
	VALVE .. Sanding Control	8124350	1	-	-	-	X	-	X	-	-	-
	/ VALVE .. Sanding Relay	8343486	-	-	-	-	-	-	-	-	-	X
A1928-E	VALVE .. Two-Way Check	8159492	1	-	X	X	X	X	X	X	X	X
	VALVE .. Double End Check	8155612	1	-	X	X	X	-	X	X	X	X

/ Refer to customer Parts List Index for applicable parts list.

FOREWORD

This master Replacement Parts Catalog covers parts ordering information for General Motors Locomotives powered by series 567 Diesel engines. It introduces consolidated parts lists reflecting parts common to various locomotive components.

Engine listings include all series 567 Diesel engines in an across-the-line reference, indicating parts common to 6, 8, 12 and 16-cylinder engines. In addition, the engine parts list had been subdivided for more specific identification and indexing.

The method of listing items in this catalog is termed, "the indented system". Indented items are components of the assembly or subassembly under which they are directly listed. This does not indicate that these items make up the full complement of parts of the assembled unit. Items not recommended for replacement are not listed. The number of components used in the assembly or subassembly is indicated in the column designated "No. Req." (number required). A dash (-) in the column indicates the indented item is not a component of that assembly.

Throughout the catalog, cross-reference between the parts listing and illustration is shown by use of reference numbers. In instances where it is difficult to illustrate all the detailed parts of a group of parts or a subassembly, the reference numbers of the parts are bracketed to indicate their location. Reference numbers not shown on an illustration are identified by an asterisk (*) preceding the reference number in the listing. The plus (+) symbol preceding the reference number indicates the listing is a repetition of that part from its prime location.

The method of listing parts is by single-word part name wherever possible, followed by a detailed identity as to description or application. For example, "Rocker arm shaft" is listed as "Shaft .. Rocker arm".

The X, in the Number Required column designates:

- 1 - Model Application, or
- 2 - Subassembly application.

Additional information, in note form and sub-headings, is given within the parts list text to explain usage, application, and items such as newly developed replacement parts and available oversize and undersize parts.

The loose-leaf form of catalog has been adopted as the most convenient means of adding revisions and additions, to keep the catalog current at all times.